



BioCirc













PROJECT OWNER: Elkem Rana

PROJECT LEADER: SINTEF Helgeland

PROJECT PERIOD: 2019-2021

Project with financial support from regional research funds in Northern Norway

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REDUCING THE PRICE OF BIOCARBON WITH A CIRCULAR ECONOMY APPROACH

Full utilization of main and biproduct flows

Energy integration

Local and efficient logistics











CO₂ HUB NORDLAND – PROCESS INDUSTRY TOWARDS ZERO EMISSIONS

Support from Climit Demo granted on 17 April 2018, a total of NOK 9.8 million, 65% support

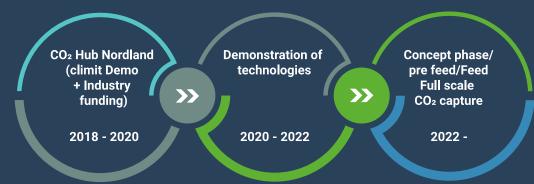
LEVERANSER:

Location-specific assessment of alternative technologies, degree of capture and partial capture.

Design of capture facilities at selected locations

Concretization of a common solution for the region in the form of a "CO2-Hub" intermediate storage and shipping - logistics.

Location-specific evaluation of CCU opportunities























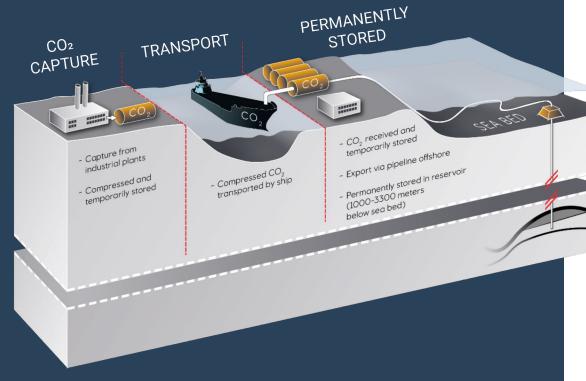




CO₂ HUB NORDLAND

Carbon capture and storage

«Longship»-project «Northern Lights»-prosjektet

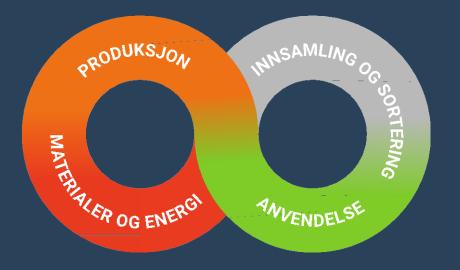








Carbon capture at Elkem



KARBONFANGST

Carbon capture is a possible route to climate-neutral production.

Elkem is conducting a feasibility study on carbon capture supported by Gassnova.

Biogenic CO2 and Hydrogen enable the production of electric fuel - collaboration with MIP / SLF.

Great technological and financial risk and will require comprehensive support to be realized.

Norway has the prerequisites - and can with investment Carbon capture take a **leading position on sustainability**.





Sustainability

For Elkem, waste is basically unused value - Elkem Rana is a partner in Enova - supported project for **briquetting** for reuse of other people's / own waste.

Elkem Rana has granted support for the **reduction of Nox.**

ACT Cluster – cluster collaboration for the development of new sustainable solutions and industrial lifts.

Energy efficiency - 90% of energy today goes unused in exhaust gas. We need a continuation of Enova's support scheme for **energy recovery.**

Better support schemes for **circular economic projects** are needed to stimulate this work.



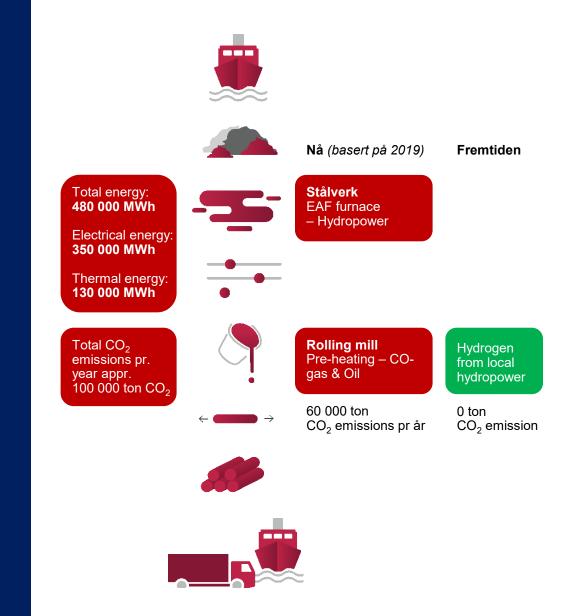








Mo Industripark as



MOTIVATION:

Long term sustainability Emission reduction: CO2, Nox, dust, oil

Long term competitive edge

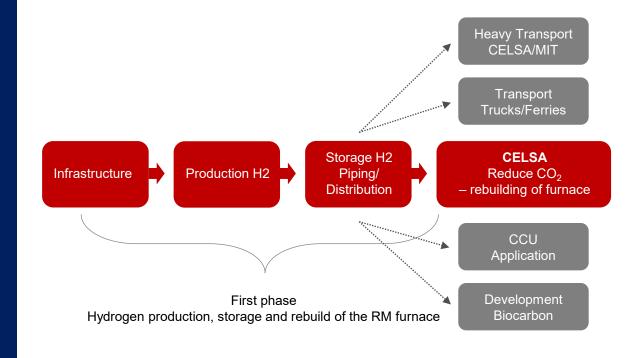
Technology, green steel, efficiency

Energy recovery
Up to 16 GWh / year
energyrecovery
(~ 27 kWh/t)



Industrialization for H2

Value Chain Industrial H2 in MO



CELSA reduserer sine direkte utslipp med 60%, dvs, 100% fra valseverket og totalt nærmere 60.000 tonn CO2 per år

600 MNOK (CAPEX og OPEX)

Fase 1 -10 nye arbeidsplasser Fase 2- 100++ nye arbeidsplasser Fullskala produksjon innen januar 2024, (elektrolysør og valseverk)



Mo Industrial E-fuel AS



Above EUR 100 Mio. invested by SLF last decade | ready to roll out In Nordland for Norway, up to 94 % reduction in CO2 emission compared to gasoline

Nordland Hydropower Conversion into H₂



Nordland CO₂ feedstock





Nordland infrastructure Local storage and usage International shipment













Hydrogen usage and storage via e-fuel plants

Capacities and Rollout

Train 1 in Mo Industripark

HYDROGEN PRODUCTION

- 15'000 t p.a.
- 91 MW / 760 GWh
- 120'000 t p.a. oxygen, by-product for usage in Mo Industripark circular economy
- CAPEX € 120 140 Mio.
- OPEX € 23 26 Mio., 90% of that are power costs
- 10-15 employees

CARBON CAPTURE

- 120'000t CO₂ out of biocarbon from Elkem silicon plant
- First large-scale carbon capture plant from metal industry globally

E-METHANOL PRODUCTION / HYDROGEN STORAGE

- 100 Mio. Liter / 80'000 t e-methanol
- 4 MW
- 94% GHG reduction vs. fossil gasoline, means 160'000t CO₂ savings p.a.
- 1 Billion km equivalent of green car transportation p.a.

- CAPEX € 120 150 Mio.
- OPEX € 11 14 Mio. p.a.
- 15-25 employees including administration







Hydrogen usage and storage via e-fuel plants

Capacities and Rollout

Train 2 / Roll out

TRAIN 2 IN MO INDUSTRIPARK

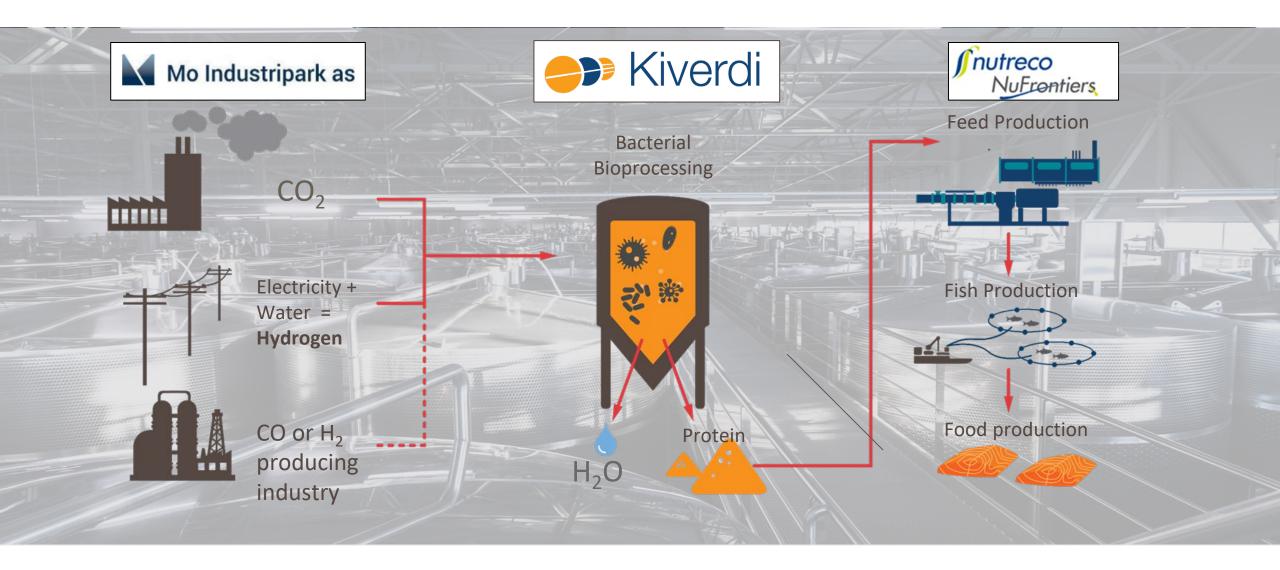
- 24'000 t hydrogen production p.a.
- 160 Mio. Liter / 128'000 t e-methanol
- 180'000 t CO₂ captured p.a.
- 255'000 t CO₂ savings p.a.
- 2.6 Billion km equivalent of green car transportation p.a.

ADDITIONAL 4 SITES IN NORWAY

- 150'000 t hydrogen production p.a.
- 1.05 Billion Liter / 840'000 t e-methanol
- 1.3 Mio. t CO₂ captured p.a.
- 1.7 Mio. t CO₂ savings p.a.
- 10.5 Billion km equivalent of green car transportation p.a.



GOAL: LARGE-SCALE PROTEIN PRODUCTION FOR AQUACULTURE FROM CO₂





MOKVAPONI

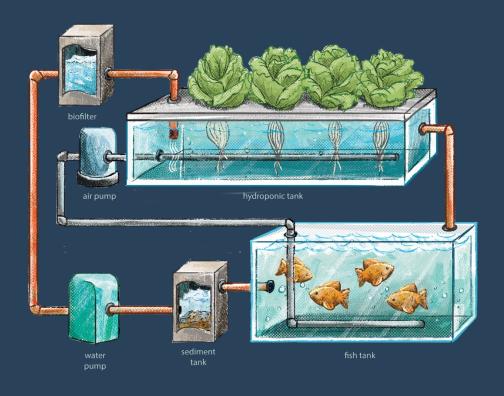












FEASIBILITY STUDY ON ESTABLISHING LARGE SCALE AQUAPONICS WITHIN MIP WITH THE GOAL OF:

Utilizing excess nutrients in water sludge from Kvarøy Smolt. Utilizing excess industrial heat and CO2.

Increasing selfsufficiency and quality on fresh greens in Northern Norway.

PROJECT OWNER:

Kvarøy Smolt

PROJECT LEADER:

SINTEF Helgeland

PROJECT PERIOD:

2020-2021

Project with financial support from Nordland Fylkeskommune through the MoFI FORREGION program by the Research Council of Norway.

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